



BLACKJACK KNIVES LTD.

1994
Catalog

Manufacturers Of:



BLACKJACK KNIVES



CLASSIC BLADES



BKT
KNIVES AND TOOLS

HOFFMAN DESIGN



1307 West Wabash Avenue
Effingham, Illinois 62401
217/347-7700

Price
\$3.00

Welcome . . .

Since 1987, Blackjack Knives, Ltd., has been specializing in high quality tactical and sporting knives and has been an innovative force in the art of knifemaking.

In the beginning, 90% of our knives were either manufactured in Japan or were made from Japanese components, like many other knife companies. Now, we are proud to say that situation is reversed and almost all Blackjack knives are made in the U.S.A., by American craftsmen, with American components. Tremendous savings have been realized on materials with more efficient manufacturing by skilled company craftsmen. Reduced costs mean great savings for you.

Made to the highest standards to maximize performance, we carefully hand-finish and inspect each and every knife we build. A testimonial to our razor-sharp convex edges, the term "Blackjack Sharp™" has become a catch-phrase among knife enthusiasts.

We strive to be pioneers in the knife industry and have a number of "firsts" to our credit. We were the first to use a titanium blade coating. We developed a special process for black oxidizing stainless steel and were the first to do mass laser cutting on our blades. We were the first to perform multiple sub-zero quenching of our production blades to ensure a blade that will hold an edge extremely well.

Originally located in Los Angeles, California, we moved our operations to the central Illinois town of Effingham in 1991. Since then, we have not only added many more trained craftsmen and experienced growth in the demand for our products, but we have also expanded our product offerings to include Ek, Cripple Creek, H.G. Long, Hoffman Design, and BK&T knives.

Enjoy this catalog and be sure to use the \$3.00 coupon on your next purchase. Thanks for letting us provide you with the finest tactical and sporting knives available on the market today!




Mike Stewart
President



Blackjack Knives, Ltd. headquarters located in Effingham, Illinois.

Blackjack Knives are made to the highest standards to maximize performance. Each and every knife is carefully hand-finished and inspected for our famous "Blackjack Sharp™" edge. All of our knives have an unconditional lifetime warranty, and we will resharpen or refinish them free for as long as you own them. Just send your knife to us, and we will even pay to ship it back to you.



SAVE \$3.00 ON YOUR NEXT PURCHASE!

Present this coupon to your knife dealer to save on your next purchase of a Blackjack, Ek, H.G. Long, BK&T, Hoffman, or Cripple Creek knife.

Customer

Dealer

Name	Name
Street	Street
Town	Town
State, Zip	State, Zip

NOTE DEALERS:

Send this coupon plus a copy of the sales receipt to
Blackjack Knives, Ltd., 1307 W. Wabash Ave., Effingham, IL 62401 for credit.

TABLE OF CONTENTS

Cripple Creek	3	Boot Knives	15
Series II Folders	4	Ek Warrior	16
Hog Wild Hunt	5	OSS/SOE Daggers	17
Hunters	6	Marine Raider	17
Skinner	7	Fairbairn-Sykes	17
Classic Model 1-7	8	Pig Sticker	18
Model 5	9	Aussie Bowie	18
Applegate-Fairbairn	10	Diver-UDT	18
Broadheads	11	Companion	19
Blue Devil	11	Brute	19
Ek Model 3	12	Kukri	19
Ek Model 4	13	Resq/Div/Tul	19
Ek Model 5	14	Rescue 911	19



CRIPPLE CREEK KNIVES

Founded in 1981 by Bob Cargill, Cripple Creek Knives of Old Fort, Tennessee, has always been highly regarded as a quality producer of classic pocket knife designs and patterns. Years before, giving them names such as War Lance, Sundance, Crazy Horse, Thunderbird, and Huron, Cargill began creating his knives one-by-one . . . each one a tribute to his longstanding love of the outdoors and Indian lore. When Cripple Creek Knives was formally established as a company, Cargill continued to perform most of the production himself.

In 1993, Blackjack Knives, Ltd., acquired the Cripple Creek company and moved the production of all Cripple Creek knives to Effingham, Illinois. To ensure the quality and integrity of the brand he created, Bob Cargill assisted in the training of Blackjack's craftsmen in the world-respected Cripple Creek style and will continue to serve as an ongoing consultant. Bob Cargill is pictured below (left) with Blackjack president, Mike Stewart.



Recognized the world over for its distinctive styling and superior hand-craftsmanship, Cripple Creek has specialized in the production of a number of limited edition knives, commissioned by local and regional knife collecting clubs. The most recently completed project was the National Knife Collectors Association 20th Anniversary Knife, pictured to the right. We will continue to offer custom knives by request as part of our commitment to the perpetuation of the Cripple Creek tradition. Cripple Creek production is scheduled to begin in Spring 1994.

Custom Edition
National Knife
Collectors Association
20th Anniversary
Club knife





BLACKJACK KNIVES, LTD. SERIES II FOLDERS

The Blackjack Series II Folders continue to be our most popular folding knives designed for rugged use. With solid, no-nonsense construction, tough enough for almost any abuse, they are the strongest top-lock folders made today.

Each knife features Blackjack's unique 4-point bearing undercut top lock. Liners and bolsters are crafted and hand-shaped in resilient nickel silver. An extra cross bar is placed at the base of the blade channel to prevent the blade from hitting the lock and to reinforce the liners, providing superb lateral strength. The razor-sharp blades are constructed of high-carbon stain-resistant 440-C stainless steel. They cut well and hold an excellent edge as the result of Blackjack's 300-degrees-below-zero cryogenic treatment. This combination of superior engineering, careful manufacturing, and sleek styling make the Series II folders a true investment in precision.

Two blade styles are available . . . the original Mamba reverse curve and the more traditional Yukon skinner. Both blade styles can be purchased in three handle slab materials - the original textured Kraton, the black Micarta, and the premium Sambar Stag.

SPECIFICATIONS:

Blade Length: 3 1/4"	Overall Length: 7 1/2"	Blade Steel: 440-C
Blade Thickness: .160" (3/32")	Rc Hardness: 57-59	Weight: 5 oz.
Finish: Satin Polished	Sheath: Cordura	
Suggested Retail Prices:	Kraton - \$ 89.95	
	Micarta - \$ 79.95	
	Stag - \$ 99.95	



Blackjack Knives president, Mike Stewart, took this Russian boar with a Smith & Wesson .41 Magnum handgun on a Misouri Ozarks hunting trip.

Blackjack Knives Takes Two Lucky Contest Winners On An Ozark Boar Hunt . . .

Most readers of outdoor publications certainly are avid hunters, but the opportunity to hunt unique or trophy species is often limited to the hunter's dreams or talk around the campfire. For a couple of lucky people, those dreams became reality as they enjoyed an American dream hunt few can experience.

David Berry of Granbury, Texas, and his Blackjack Knives dealer, Dr. William West of Brazos Cutlery in Granbury were Grand Prize winners of Blackjack Knives' first "Hog Wild Hunt Of A Lifetime" contest, which drew over 18,000 entries.

David and Bill were Blackjack's special guests at the beautiful High Adventure Ranch in the Missouri Ozarks where they joined President Mike Stewart and Vice President Tony Caravella on an exciting Wild Boar hunt. Prior to the hunt, they toured America's finest speciality knife production facility located in Effingham, Illinois, and watched Mike hand-finish their own Blackjack Classic Model 1-7 blades.

Both hunters were successful in the rolling Missouri hills. David Berry bagged his huge Russian Boar with a .50 caliber Desert Eagle handgun from Magnum Research. The massive trophy came in at over 500 pounds! Bill West's Winchester .30-.30 rifle dropped an impressive 250-pound tusker.

The dream hunt included airfare, lodging, meals, ground transportation, and trophy mounting. More than 100 entrants who missed out on the top prize still won one of several great prizes - Blackjack Classic Model 1-7 American-Made Knives of the Year, Blackjack Mamba 7L knives, BK&T Companion knives, and Condor Folding Blade knives.

Due to the success of their original "Hog Wild Hunt Of A Lifetime" adventure, Blackjack Knives is sponsoring a sequel in 1994 . . . "Hog Wild Hunt Of A Lifetime II." The call for entries was issued in the Fall of 1993, with an entry deadline of February 15, 1994. In the Spring of 1994, two lucky individuals will venture deep in the Missouri Ozarks, into the territory ruled by the wild boars, and pit themselves against some of the most savage beasts that Nature created!

For your chance to win this once-in-a-lifetime experience, venture to your Blackjack Dealer and fill out an official entry form. Make sure to send it in by February 15, 1994.

Good luck!

5



WIN THE HOG WILD HUNT OF A LIFETIME II

Scoreeeeeen! The call is out . . . and it's your chance to win the second annual American dream hunt of a lifetime!

Enter before February 15, 1994, and you and your Blackjack knife dealer could each experience a Grand Prize "HOG WILD HUNT OF A LIFETIME." If you win this "big one", you will be Blackjack's guests at the beautiful High Adventure Ranch in the Missouri Ozarks, where you will join President Mike Stewart, V.P. Tony Caravella, and a leading outdoor magazine rep on an exciting Wild Boar hunt. Blackjack will provide all airfare, ground transportation, lodging, meals, and the mounting of your trophy.

Prior to the hunt, you will tour America's finest speciality knife production facility located in Southern Illinois and watch Mike hand-finish your own Blackjack Classic Blade.

Send in your entry, now!

Even if you don't win the Grand Prize, you and your dealer could each win one of:

GREAT PRIZES!



- 20 Blackjack Classic Model 1-7 Knives,
- 20 BK&T Companion knives, or
- 20 Elk Pig Slicker knives.

So, ask your Blackjack dealer today about how you can enter the "HOG WILD HUNT OF A LIFETIME" sweepstakes!



BLACKJACK KNIVES, LTD.
1307 W. Wabash Avenue
Effingham, Illinois 62481
317.647-7788



BK&T
BLACK KNIVES & TOOLS, CORP.



**CRIPPLE
CREEK**

(All entries must be received by February 15, 1994. No purchase necessary. To enter, visit or write to your dealer for complete rules. Void where prohibited. No cash prize. Must be 21 years of age or older.)



David Berry, Blackjack Knives' "Hog Wild Hunt" drawing winner, bagged the 500-pound Russian boar. Berry was joined by Blackjack Knives president Mike Stewart (left) and vice president Tony Caravella.

BLACKJACK KNIVES, LTD. HUNTERS

The Blackjack Hunter is the single-guard version of the famous Blackjack Classic Model 1-7 and is the sharpest hunting knife you can possibly buy! Many professionals prefer single-guard knives for all combat and sporting applications, and the Hunter lives up to the shining reputation of its double-guard counterpart.

Its rugged design has complete through-tang construction for maximum control. The guard is coined and machined to exacting standards in high-grade American brass. The polished blade is made from the finest high-carbon heat-treated steel, painstakingly hand-sharpened to achieve the famous "Blackjack Sharp"™ convex edge.

The Hunter is available in three handle choices - the hand-shaped, polished, stacked Leather, premium Sambar Stag, and black linen Micarta.

SPECIFICATIONS:

Blade Length: 7"	Overall Length: 12"	Blade Steel: 0170-6
Blade Thickness: .215" (7/32")	Rc Hardness: 57-59	Weight: 9.7 oz.
Finish: Satin Polished	Sheath: Leather	
Suggested Retail Prices:	Leather - \$ 99.95	
	Micarta - \$ 119.95	
	Stag - \$ 129.95	



The famous "Blackjack Sharp"™ convex edge is produced in a series of hand-sharpening steps. The result is the sharpest production knife available on the market today - right out of the box!

BLACKJACK KNIVES, LTD.

SKINNERS

If you like the features of the Blackjack 7" Hunter but prefer a smaller blade, we have just the knife for you. Styled after the 7" Hunter, the Blackjack Skinner sports a 5 1/2" blade and is the ideal knife for the active outdoorsman. Built with the same integrity as the Classic Model 1-7 and the same detailing as the 7" Hunter, the Skinner opens up a new realm of versatility for hunting and tactical applications.

Every detail of this knife - from its complete through-tang construction and brass guard to its scalpel-sharp convex edge - has been engineered for maximum performance. Its compact design is easy to carry for the sportsman on-the-move. It's there when you need it, but remains virtually unnoticed when you are busy with other activities. Built to go anywhere and handle the most demanding jobs, the Skinner will be a prize to add to your possessions.

Available in the same three handle choices as the 7" Hunter... stacked Leather, Sambar Stag, and Black linen Micarta.



Mike Stewart enjoys some pleasant hunting with his Browning 450 over and under.

SPECIFICATIONS:

Blade Length: 5 1/2"

Blade Thickness: .215" (7/32")

Finish: Satin Polished

Suggested Retail Prices:

Overall Length: 10"

Rc Hardness: 57-59

Sheath: Leather

Leather - \$ 89.95

Micarta - \$ 109.95

Stag - \$ 119.95

Blade Steel: 0170-6

Weight: 8 oz.





THE CLASSIC MODEL 1-7

Beautiful, durable, and practical, the Blackjack Classic Model 1-7 continues to be the finest military-style service knife available. A combination of the highest quality materials and classic styling add up to an award-winning blade with one of the sharpest edges you will ever own.

We started with the best features of a classic, truly American design, added others that we especially liked (including complete, through-tang construction for ultimate stability and a double guard precisely manufactured entirely from high-grade American brass), and applied our own crafted Blackjack blade geometry to create a knife with a level of performance that surpasses all others of its size and pattern. Its polished blade - made from the finest high-carbon heat-treated steel - is meticulously hand-finished to ensure the famous "Blackjack Sharp™" convex edge. Going one step further, each Model 1-7 is painstakingly tested for edge quality and strength. The result? A knife so outstanding that we guarantee it for life.

In 1994, the Classic is available in three handle choices: the original stacked leather, a beautiful - and extremely durable - black linen Micarta, and an exquisite Sambar Stag.

SPECIFICATIONS:

Blade Length: 7"	Overall Length: 12"	Blade Steel: 0170-6
Blade Thickness: .215" (7/32")	Rc Hardness: 57-59	Weight: 9.7 oz.
Finish: Satin Polished	Sheath: Leather	
Suggested Retail Prices:	Leather - \$ 99.95	
	Micarta - \$ 119.95	
	Stag - \$ 129.95	



Blackjack Knives are carefully created and hand-finished by American craftsmen.

THE MODEL 5

Take a Classic Model 1-7 and scale it down to a 5 1/2" blade and what do you have? **The Blackjack Model 5.** Same classic design, same rugged construction, same unconditional guarantee. All the fine qualities of the Model 1-7, but in a blade length preferred by many active outdoorsmen.

Featuring improvements made on the Classic Model 1-7 since its inception, the Model 5 blade-to-handle ratio is designed to create the perfect angle of attack. As the result of Blackjack's exclusive grinding methods, the blade is able to retain the optimum mass needed for tough chopping and cutting tasks, while the point is ideally reinforced to aid in heavy, committed thrusts.

Carefully hand-sharpened to a convex razor edge, the Model 5 - like all Blackjack knives - carries a lifetime guarantee. If you are ever unable to restore the blade to its factory sharpness, we will resharpen it free of charge!

Available in stacked Leather, black linen Micarta, and Samba Stag.

SPECIFICATIONS:

Blade Length: 5 1/2"

Blade Thickness: .215" (7/32")

Finish: Satin Polished

Suggested Retail Prices:

Overall Length: 10"

Rc Hardness: 57-59

Sheath: Leather

Leather - \$ 89.95

Micarta - \$ 109.95

Stag - \$ 119.95

Blade Steel: 0170-6

Weight: 8 oz.



Blackjack Knives vice president, Tony Caravello, picks off some targets at a sporting clay competition.



THE APPLGATE-FAIRBAIRN FIGHTING KNIFE

In 1943, during World War II, Colonel Rex Applegate and W. E. Fairbairn, OSS instructors, joined forces to design the ultimate fighting knife for the Allied troops. The result of their collaboration was a pure fighting knife that met every criteria of these demanding men . . . the Applegate-Fairbairn Fighting Knife. Now - some 50 years later - Blackjack has not only created the ultimate version of this famous knife but has also made it affordable to all knife enthusiasts.

Constructed with only the finest materials, the razor-sharp, double-edged blade is carefully crafted in high carbon, non-reflective stainless steel. It is heat-treated, double-cryogenically-treated, and triple-tempered for maximum edge retention and blade toughness. No other production knife manufacturer takes such pains to maximize the performance of their blades. The brass crossguard is curved toward the point to aid in indexing with the thumb for achieving the correct grip . . . a grip made even more secure by grooves of specific depth and width which run lengthwise on the handle. The handle is molded from virtually indestructible Lesan®, with lead weights in the handle to create the perfect balance for lightning-quick use. The assembled knife is overall vapor-blasted to achieve the subtle, non-reflective finish required of a true combat knife. As the final step, each A-F knife is hand-sharpened to a convex razor edge by Blackjack's skilled craftsmen.

SPECIFICATIONS:

Blade Length: 6 1/4"

Blade Thickness: 3/16"

Finish: Non-Reflective Sand Blasted

Suggested Retail Price: \$ 79.95

Overall Length: 11 1/4"

Rc Hardness: 55-58

Blade Steel: 440-A

Weight: 9 1/2 oz.

Sheath: Leather

Your Applegate-Fairbairn knife comes with a quality standard leather sheath that includes a 2" belt loop, conventional overstrap, and five lashing holes for multi-position carrying. In addition, we have designed an optional, quick-action, Kydex-lined sheath in Pivovar Suede. The knife is held by spring tension on the guard, allowing extremely quick draw and release from either hand, from any carrying position.



Colonel Rex Applegate and Mike Stewart discuss the quality craftsmanship of the Applegate-Fairbairn Fighting Knives produced by Blackjack Knives.



Optional quick-release sheath available
Spring 1994.

THE BROADHEAD AND MINI-BROADHEAD



If you damage the point on your Broadhead or Mini-Broadhead, just ship it back to us. We will re-grind the blade and ship it back to you at no charge!

The Broadhead and Mini-Broadhead have been specifically engineered to meet the needs of the professional knife thrower. The symmetrical design provides excellent balance for ease of throwing. The solid, one-piece construction is of 1075 carbon steel so that you can throw in confidence without concerns for breaking the knife. The larger Broadhead will give excellent penetration even at extreme ranges and can be used for hunting as well as sport throwing. The Mini-Broadhead excels at close range where speed can be maximized to achieve the necessary penetration.

The key to successful knife throwing is practice. Make sure you use a sufficient backstop and practice over grass or soft ground. This will minimize damage to your knife. If you wish to master this sport, you should build a soft wooden backstop that is about 4-foot square. It is best to suspend the backstop with chain so that you have some give, to prevent the knife from coming back at you if the knife strikes the target "handle first." Use caution in learning this sport. Always be sure of your backstop and watch for a glance. Be prepared to move if the knife glances back at you!

BROADHEAD SPECIFICATIONS:

Blade Length: 7"	Overall Length: 12"	Blade Steel: 1075
Blade Thickness: 3/16"	Weight: 11 oz.	Finish: Satin Polished
Sheath: Leather	Suggested Retail Price: \$ 29.95	

MINI-BROADHEAD SPECIFICATIONS:

Blade Length: 4 1/2"	Overall Length: 8 1/2"	Blade Steel: 1075
Blade Thickness: 3/16"	Weight: 6 1/2 oz.	Finish: Satin Polished
Sheath: Leather	Suggested Retail Price: \$ 19.95	

With the growing popularity of knife throwing, we have seen a greater demand for these knives. Rendezvous participants can use cold blue or browning solution on our carbon steel to achieve a period look at meetings.

THE BLUE DEVIL SLEEVE KNIFE

The Blue Devil Sleeve Knife is one of our highest demand products. It is ultra-concealable and weighs only 2 ounces in its sleeve sheath. This unique item was designed to be as flat as possible to minimize difficulty in carrying, even in casual dress. The blade is ground to a violent point and will penetrate cloth, leather, and webbing with a committed thrust. Be advised that this knife has no sporting purpose and may be illegal to carry in your local area. You should check your local laws before you carry this knife openly or concealed. The Blue Devil may also be thrown and will easily stick in soft targets, including wood.

SPECIFICATIONS:

Blade Length: 4"	Overall Length: 8"	Blade Steel: 1075
Blade Thickness: .125" (1/8")	Rc Hardness: 65	Weight: 2 oz.
Finish: Black Oxide	Sheath: Nylon Sleeve	
Suggested Retail Price: \$ 29.95		





THE EK MODEL 3 SERIES

The Ek Model 3 Series is a 1990's version of one of the original John Ek patterns. The symmetrical stiletto-shaped blade is full-length ground on one side and the top, or false edge, is ground halfway back on the blade to a hair-popping razor edge. This pattern is an excellent choice as a combat/survival fighter.

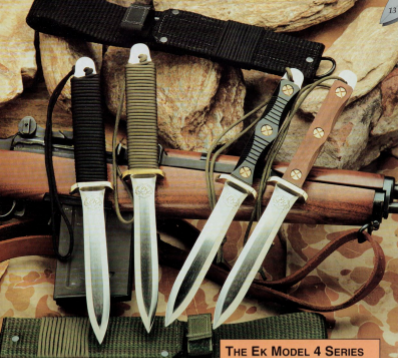
Construction is from a solid bar of 440-C, and the brass guard is carefully crafted for enough protection to the hand without being unwieldy or cumbersome to sheath.

The Model 3 is available with our "Para-Grip"SM handle in Black or Olive Drab cord and with our "Handprint"SM grip in black Micarta or Walnut. These stiletto-shaped knives are made for serious use and will not fail when the chips are down.

SPECIFICATIONS:

Blade Length: 6 1/2"	Overall Length: 12 1/2"	Blade Steel: 440-C
Blade Thickness: .160" (3/32")	Rc Hardness: 57-58	Weight: 10 oz.
Finish: Satin Polished	Sheath: Nylon Web	
Suggested Retail Prices:	Para-Grip SM Black -	\$ 99.95
	Para-Grip SM Olive Drab -	\$ 99.95
	Handprint SM Walnut -	\$ 109.95
	Handprint SM Micarta -	\$ 119.95





SPECIFICATIONS:

Blade Length: 6 1/2"	Overall Length: 12 1/2"	Blade Steel: 440-C
Blade Thickness: .160" (3/32")	Rc Hardness: 57-58	Weight: 10 oz.
Finish: Satin Polished	Sheath: Nylon Web	
Suggested Retail Prices:	Para-Grip™ Black -	\$ 99.95
	Para-Grip™ Olive Drab -	\$ 99.95
	Handprint™ Walnut -	\$ 109.95
	Handprint™ Micarta -	\$ 119.95

THE EK MODEL 4 SERIES

The Ek Model 4 Series is another of John Ek's famous World War II patterns. This version is the same symmetrical stiletto shape as the Model 3 Series but has both sides of the blade full-length ground to shaving-sharp edges. This version is an actual full-length dagger and is ideal for combat situations where the knife is used primarily as an offensive weapon.

Construction is from a solid bar of 440-C, and the same brass guard is used as on our Model 3 Series.

The Model 4 Series is available with our "Para-Grip™" handle in Black or Olive Drab and with our "Handprint™" grip in black Micarta or Walnut.

You will find our Model 4 stilettoes to be totally dependable in any combat situation.





THE EK MODEL 5 SERIES

The Ek Model 5 Series are Bowie-style combat/field knives. This truly American pattern has been used by our fighting forces since the Civil War in one version or another. Our stoutly-made Bowie is constructed from one solid bar of 440-C and is precision-ground on the main cutting edge. The result is a well-balanced, razor-sharp service knife that is capable of cutting through the toughest materials with ease. The protruding tang is ideal for prying tasks without damaging your cutting edge. The solid brass guard affords enough protection for the hand without being difficult to sheath. The Model 5 Series is available with our famous "Para-Grip™" handle in Black or Olive Drab cord, our "Handprint™" grip in black Micarta or Walnut, and with our Staminawood, finger-grooved attack handle. This multi-purpose knife will serve you extremely well in any field or combat environment.

SPECIFICATIONS:

Blade Length: 6 3/4"
 Blade Thickness: .187" (3/16")
 Overall Length: 12 3/4"
 Blade Steel: 440-C
 Rc Hardness: 57-58
 Blade Finish: Satin Polished
 Weight: 11 oz.
 Sheath: Nylon Web
 Suggested Retail Prices:

Para-Grip™ Black - \$ 106.95
 Para-Grip™ Olive Drab - \$ 106.95
 Handprint™ Walnut - \$ 119.95
 Handprint™ Micarta - \$ 129.95
 Staminawood - \$ 119.95

The Ek Commando Knife Company was started in 1941 by John Ek, and his knives "became surrounded almost immediately by an aura of fame and invincibility." With permission from the British War Office, he called his knives "John Ek Commando Knives," in honor of the British Commando and American Commando-like forces who were highly respected for their knife-fighting abilities. His knives have been battle-proven by every branch of the service in every major conflict from World War II to Korea, Vietnam to Desert Storm, and have been trusted companions to some of the world's best-known hunters, survivalists, military men, and adventurers.

Unlike any previous maker, John Ek designed all of his knives for combat use by American military personnel. During the early years, he

The John Ek Story



"Made in America, by Americans, for Americans."SM

would only sell his knives to servicemen, as he did not want his knives to fall into the wrong hands. Ek felt his knives gave their users an advantage over any adversary and believed that "a knife is more deadly than a gun. A gun will run out of ammunition, but as long as a person is behind a knife, it can kill."

Ek pioneered a classic knife design unlike any other, which made his knives both distinctive and rugged. And, he was the first to produce "bench-made" knives in production-volume quantities.

Ek knives probably hold the record for being the leading privately-purchased knives in American history. By estimates that are believed to be conservative, more than 100,000 Ek knives were produced during World War II alone. Yet, each knife has that "custom" knife look.

EK BOOT KNIVES

The Ek Boot Knives are the perfect size to carry in situations where a small knife is sufficient. Over seven inches of solid 440-C steel is used to build each one. These knives are compact and lay flat against the body but are instantly available from their high quality leather clip-on sheaths. Each one is precision-ground and hand-honed to a razor edge. The knives in this series make a great hideout knife or backup weapon for law enforcement personnel or undercover agents. Our boot knives are available with 4 different handle treatments: the Para-Grip™ style in Black or Olive Drab cord or the Mini Handprint™ style in black Micarta or Walnut. *This is a knife that can truly save your life!*

SPECIFICATIONS:	
Blade Length: 3"	Blade Thickness: .160" (3/32")
Overall Length: 7 1/4"	Blade Steel: 440-C
Rc Hardness: 57-58	Blade Finish: Satin Polished
Weight: 3 1/2 oz.	Sheath: Leathen/Boot Clip
Suggested Retail Prices:	Para-Grip™ Black - \$ 59.95
	Para-Grip™ Olive Drab - \$ 59.95
	Handprint™ Walnut - \$ 64.95
	Handprint™ Micarta - \$ 64.95





THE EK WARRIOR

The Ek Warrior Series is the closest to the original knives made by John Ek for G.I.'s in World War II.

The two blade styles available are the #3 half-ground false-edge stiletto and our #5 Bowie blade. The crossguards are flat (like Ek originals) and made from 304 stainless steel. These "no frills" combat/field knives are matt/sandblasted to reduce glare.

Construction is from one solid bar of 440-C, just like the deluxe versions. The exposed tang is perfect for prying tasks.

Handle options are our "Para-Grip™" in Black or Olive Drab cord and a Handprint™ Maple oversized "Handprint™" that are riveted through the full tang. The Warriors are rugged knives for rugged use.

#3 SPECIFICATIONS:

Blade Length: 6 1/2"	Overall Length: 12 1/2"	Blade Steel: 440-C
Blade Thickness: .160" (3/32")	Rc Hardness: 57-58	Weight: 10 oz.
Sheath: Nylon Web	Finish: Non-Reflective Sand Blasted	
Suggested Retail Prices:	Para-Grip™ Black -	\$ 64.95
	Para-Grip™ Olive Drab -	\$ 64.95
	Handprint™ Maple -	\$ 69.95

#5 SPECIFICATIONS:

Blade Length: 8 3/4"	Overall Length: 12 3/4"	Blade Steel: 440-C
Blade Thickness: .187" (3/16")	Rc Hardness: 57-58	Weight: 11 oz.
Sheath: Nylon Web	Finish: Non-Reflective Sand Blasted	
Suggested Retail Prices:	Para-Grip™ Black -	\$ 74.95
	Para-Grip™ Olive Drab -	\$ 74.95
	Handprint™ Maple -	\$ 79.95



THE OSS/SOE DAGGERS

From behind enemy lines to the front offices of the enemy during World War II, the "cloak and dagger" sagas were real. Now, you can now have your own authentic, clandestine operation knives from the world of intrigue. The Sleeve, Lapel, and Thumb daggers from H.G. Long and Company bring to life the fascinating past of suspense and danger.

Carried by the "Shadow Warriors", the unique Sleeve Dagger is inconspicuous but always within reach. The leather sheath is designed to be double-strapped to the arm on the underside of the wrist, with the hilt toward the hand for quick access. The Lapel Dagger, with an overall size of 5", and the Thumb Dagger, 3 1/2" long, are easily hidden from detection in special sheaths sewn behind the coat lapel or in clothing seams. The Card Case Thumb Dagger has a saddle-grade black leather card case for your business cards or to conceal your knife. These knives will be an exciting addition to your collection!



SPECIFICATIONS:

Lapel Dagger	Blade Steel: 440-A	Overall Length: 5"	Sugg. Retail: \$ 48.95
Card Case Dagger	Blade Steel: 440-A	Overall Length: 3 1/2"	Sugg. Retail: \$ 48.95
Thumb Dagger	Blade Steel: 440-A	Overall Length: 3 1/2"	Sugg. Retail: \$ 38.95
Sleeve Dagger	Blade Steel: 440-A	Overall Length: 7"	Sugg. Retail: \$ 119.95

THE MARINE RAIDER STILETTO & FAIRBAIRN-SYKES FIGHTING KNIFE



During World War II, the only thing as important as a soldier's life was the gun and knife he carried to protect it. H.G. Long and Company has crafted classic reproductions of two history-making combat fighting knives, and Blackjack Knives, Ltd. is pleased to offer them to you.

The "Tempered in Hell," U.S. Military Raider Stiletto, is the first and only field-grade version ever officially authorized by the U.S. Marine Raider Association. The 7" high-carbon steel blade and checkered pewter hilt cast directly onto the tang of the blade reflect the ruggedness and durability of what a knife needed to be. The result... a tough, inseparable unit ready to take on anything.

Tougher. Ruthless. More ruthless than our enemies. This need was met and surpassed with the Fairbairn-Sykes Fighting Knife. Carried by the British Commandos, this "benchmark" knife features a 7" carbon steel blade that is actually drop-forged, hardened, tempered, and ground by hand, then gun-blued to a deep black finish. This version of fighting glory includes a "knurled" hilt that was found only on the early models.

For military history enthusiasts, collectors, and veterans, no other two knives capture the military fighting knife more distinctly than these. Both are rare, quality replicas, available only from Blackjack Knives.

SPECIFICATIONS:

U.S. Marine Raider Stiletto	Blade Length: 7"	Overall Length: 12"	Sugg. Retail: \$ 139.95
Blade Steel: 0170-6			
Fairbairn-Sykes Fighting Knife	Blade Length: 7"	Overall Length: 12"	Sugg. Retail: \$ 129.95
Blade Steel: 0170-6			

The Marine Raider includes a leather sheath, embroidered Raider patch, and a letter of authenticity from the U.S. Marine Raider Association.





THE PIG STICKER

The Ek Pig Sticker is a faithful re-creation of a World War II knife known by G.I.s as the "Pig Sticker." This style knife was used as a light stiletto by many troopers and was widely-circulated through private purchase.

Our version features one solid bar construction of 440-C and has riveted hard rock maple handles.

SPECIFICATIONS:

Blade Length: 6"	Overall Length: 10 1/2"	Blade Steel: 440-C
Blade Thickness: .160" (3/32")	Rc Hardness: 57-58	Sheath: Leather
Finish: Non-Reflective Sand Blasted		
Suggested Retail Price: \$ 49.95		

THE AUSSIE BOWIE

The Ek "Australian Commando" knife is patterned after the fighting knife made in Australia for American servicemen during World War II. The unique spear-point Bowie blade makes it one of the most versatile camp and field knives on the market today. The solid American Walnut "bird's-head" grip is contoured perfectly for the hand and finished with a water-resistant coating that brings out the natural beauty of the wood. One solid piece of steel runs from point to butt. Sheath is saddle-grade hand-sewn leather, with belt loop and military-style bracket.

SPECIFICATIONS:

Blade Length: 5 3/4"	Overall Length: 11"
Blade Steel: 440-C	Rc Hardness: 57-59
Suggested Retail Price: \$ 69.95	



THE DIVER-UDT KNIFE

The Ek Diver/UDT knife has been specifically designed with some of the best features available for the underwater sportsman.

Completely waterproof and corrosion-resistant, the UDT knife has a flashed coating to eliminate underwater glare, which would attract aggressive fish. Its slightly rounded tip allows penetration without risk of puncturing suits or gear. It has a serrated edge for maximum cutting capacity, plus a rope cutter that will allow a diver to quickly cut free from monofilament fishing lines. The

UDT's full tang doubles as an underwater hammer or tapping signaling device.

SPECIFICATIONS:

Blade Length: 5"	Overall Length: 10"	Blade Steel: 440-A
Blade Thickness: .350" (1/4")	Rc Hardness: 56	Weight: 11 oz.
Finish: Bead-Blasted Matte	Sheath: Kydex	
Suggested Retail Price: \$ 124.95		

THE CAMPANION, BRUTE, KUKRI, & RESQ/DIVTUL

The Becker Knife and Tool Company is known for its rugged yet economical cutlery products. The knives are all designed to be roughly handled under all weather conditions to get the job done, time after time.

For the outdoorsman, the Companion is the ultimate in a heavy, compact field knife. Capable of "field-dressing a buck" (so to speak), the blade is 5" of 1/4" thick steel, convex ground to razor-sharpness.

The rugged back-country is the perfect setting for the Brute. A real handful, this knife features a solid steel, convex ground, 10" blade, with 9 full inches of cutting surface. Use it as a light axe, a hammer, a splitting edge, a defensive weapon... or even as a knife!

The Kukri has a 14" steel blade, 2 1/2" wide, and scalpel-sharp. Weighing little over a pound, the Kukri is a light yet powerful tool designed for hacking and chipping and is ideal for outdoor use.

BK&T is well-known for its highly specialized dive and rescue knife, the Resq/DivTul. This unique tool features a razor-sharp edge for chopping, a carried front lip for prying, partial serrations for tough cutting, and a gut hook for severing rope, nylon line, or light metal wire.

The ergonomic handle shape lends itself to a sure, non-slip grip for safe use. This tool will not fail under extreme conditions and can truly be a lifesaver.

SPECIFICATIONS:

Companion	Steel: 0170-6	Thickness: .250" (1/4")	Blade Length: 5"	Overall Length: 10 1/2"
Brute	Steel: 0170-6	Thickness: .250" (1/4")	Blade Length: 10"	Overall Length: 15"
Kukri	Steel: 0170-6	Thickness: .125" (1/8")	Blade Length: 14"	Overall Length: 19"
Resq/DivTul	Steel: 440-A	Thickness: .250 (1/4")	Blade Length: 6"	Overall Length: 11"
Suggested Retail Prices:				
	Companion -	\$ 99.95	Kukri -	\$ 99.95
	Brute -	\$ 109.95	Resq/DivTul -	\$ 119.95

THE RESCUE 911

When a life is in jeopardy, you need to do two things: react quickly and react correctly. We can't make your decisions for you when you're under the pressure of an emergency situation, but we can provide you with a knife that you will find invaluable.

With the Hoffman Knives Rescue 911, you can easily cut cloth, webbing, rope, nylon line, para-cord, and leather. Its curved blade with a blunt, surgical type tip is designed to safely cut away clothing around injuries without piercing the victim's skin.

Heavily constructed for a lifetime of rugged use, the 911 features a combination of high-tech components and smooth action. Once locked open, the uniquely-shaped and patented handle fits comfortably in any size hand.

Now, law enforcement, EMT, and Para/Rescue personnel throughout the world have a knife engineered specifically for their line of work. The ultimate in emergency extraction situations, excellent for many sporting applications, and an ideal addition to your emergency/survival kit.

SPECIFICATIONS:

Blade Length: 2 3/4"	Overall Length: 6 3/4"	Blade Steel: Forged
Blade Thickness: .120	Rc Hardness: 55-57	Weight: 6.6 oz.
Finish: Satin Polished	Sheath: Black Cordura	
Suggested Retail Price:	Rescue 911 w/sheath -	\$ 39.95
	Keychain Version with	
	safety rubber glove -	\$ 19.95





BLACKJACK SHARP.™



Quality So Impressive
Made in the
U.S.A.
We Guarantee For Life

Blackjack Knives are made to the highest standards to maximize performance. Each and every knife is carefully hand-finished and inspected for our famous "Blackjack Sharp" edge. All of our knives have an unconditional lifetime warranty, and we will reshape or refinish them free for as long as you own them. Just send your knife to us, and we will even pay to ship it back to you.



BLACKJACK KNIVES, LTD.
1307 W. Wabash Avenue
Effingham, Illinois 62401

BLANK PAGE
U.S. POSTAGE

PAID

Effingham, IL
Permit No. 129